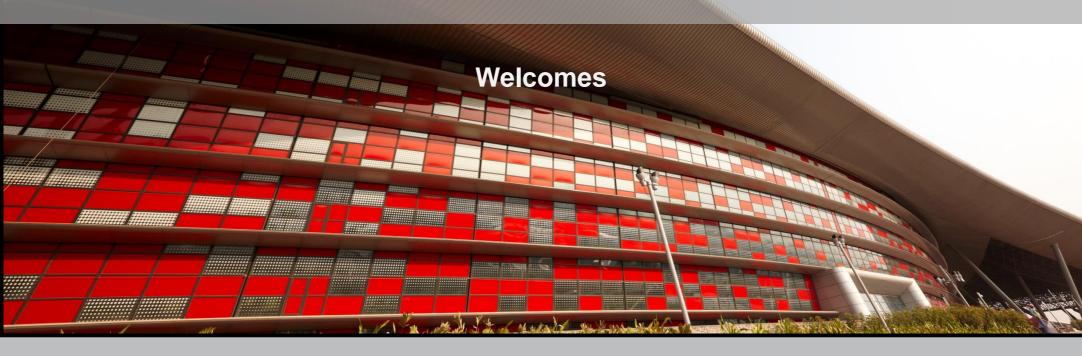
Euramax Coated Products





Learning aims



- Advantages of pre-coated aluminium
- Coating qualities in architecture
- Possibilities in colour & design



Company background



Euramax Coated Products

- European coil coating operation of the US based Euramax International
- Over 40 years of experience
- Coil coating plants in NL & UK
- Annual production > 20.000 km¹
- ISO 9001 / ISO 14001 certified
- 100% coating = no rolling



Company identity



Colour your world..

- Premium coil coating company
- Focus on innovation
- Market driven / multi level involvement
- Multi substrate coil coater
- Widest range of colours and designs
- Dedicated partner rather than 'supplier'



Some of our clients and Partners

















































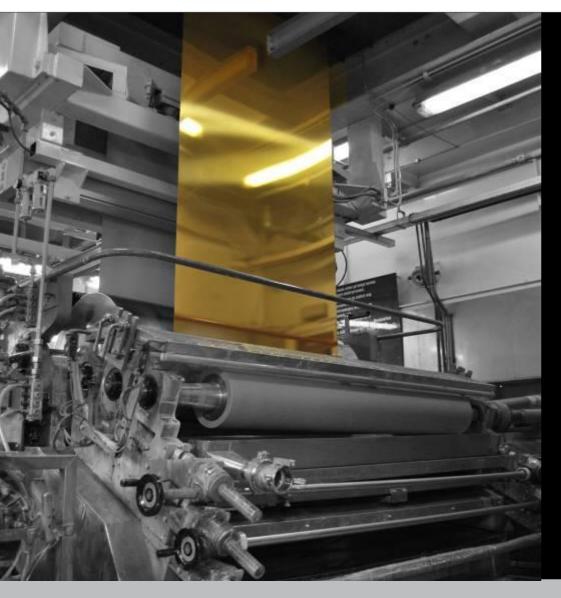












Advantages aluminium

- Produced from bauxite one of earth's most plentiful elements (8%)
- 100% recyclable without loss of quality
- Lightweight low loads on buildings
- Lighter construction cost efficient
- Great versatility in panels due to easy workability
- Emphasis on sustainability and lifetime costs make aluminium a natural choice





General production program

- All aluminium alloys and tempers (other substrates on request)
- Widths from 35 up to 2630 mm
- Thickness from 0.25 up to 2.00 mm
- All colours and glosses (RAL, NCS, BS, Pantone, etc.)
- Available in coil, slit coil and sheet
- Production according to ECCA and NEN-EN standards



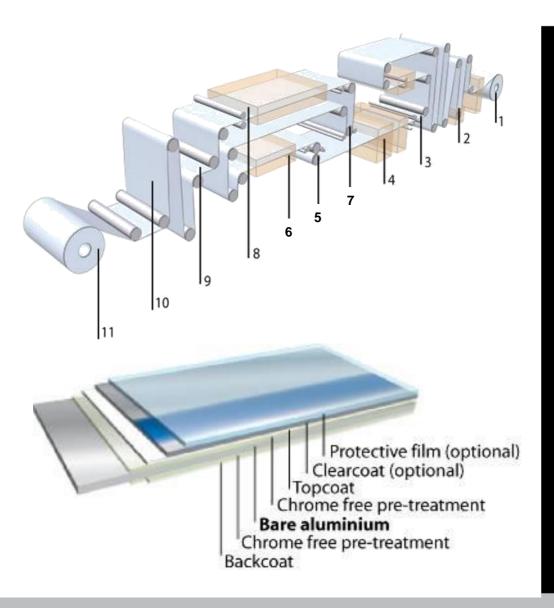


Coil coating

...or 'pre-painting' is the process where large coils of a variety of metals are coated in a continuous, highly automated process, prior to final fabrication steps.







Coil coating process steps

- 1) De-coiling
- 2) Degreasing and cleaning
- 3) Pre-treatment (chrome-free)
- 4) PT oven section
- 5) Primer and backcoat station
- 6) P&B oven section
- 7) Topcoat station
- 8) TC oven section
- 9) Quality control
- 10) Protective film application
- 11) Re-coiling





Advantages pre-coating

- Uniform layer consistent colour
- High quality long lifetime
- Large choice in coating qualities
- Great variety of colours
- Cost efficient great economy
- 'Green' coating method



Sustainability



Sustainability of pre-coated aluminium

- 100% recyclable without loss of quality
- Recycling is done at only 5% of the energy needed to produce primary aluminium
- Material of the future due to strong 'energy bank properties'
- The average end of life recycling rate in building is approximately 85%
- Closed loop process controlled emissions maximum efficiency – mininum waste
- Most environmental friendly coating method available



Paints & qualities



Natural Colour Systems (NCS)

- NCS has defined 1950 colours (RAL = 213 colours) at every tenth step of the colour space
- One universal colour language brings support on a higher level
- All Euramax colours are matched to NCS
- Euramax people are trained to work with the system



Ferrari Experience

Abu Dhabi – U.A.E. Benoi Architects

Ferrari Red





The Squaire - Airrail center

Frankfurt, Germany JSK Architects

Silver Metallic





Financial Harbour Manama

Bahrain

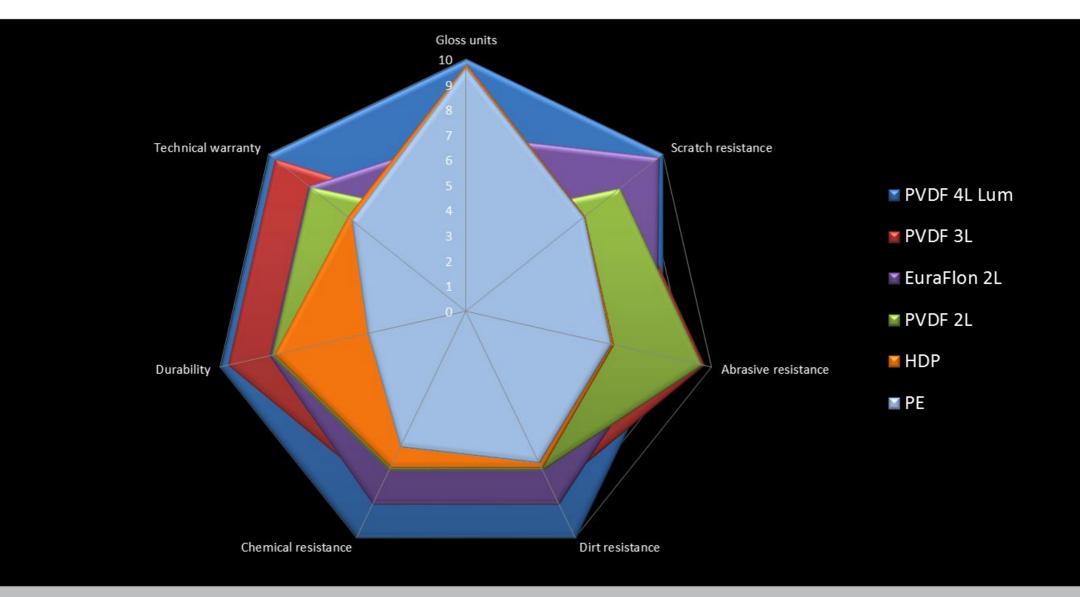
Ahmed Janahi Architects

Silver Metallic





Paints & qualities





Warranty



Warranty conditions

- Requested project warranty specification is leading
- Coating advice is based on climate zone, project location and specific circumstances
- Option between technical ('material') and aesthetic ('colour and gloss')
- Maximum warranty of 40 years



Warranty - per coating system

| Coating quality | * 20 AAAAAAAAAAAAAAAAAAAAAAAAAAAAAAAAAAA | * 20 k | SO A REAL | 40E |
|--------------------------------|--|------------|-----------|-----|
| PE – Polyester | \bigcirc | \bigcirc | | |
| HDP – High Durable Polyester | | \bigcirc | | |
| EuraFlon 2 layer | | | ② | |
| PVDF – Polyvinylidene Fluoride | | | | |
| PVDF Lum - more layer | | | | |

All warranty periods are subject to Limited Refund, dependent on geographical area



Warranty - climate zones





Budapest Sports Arena

Budapest, Hungary Kötze Architects

Titanium Brushed

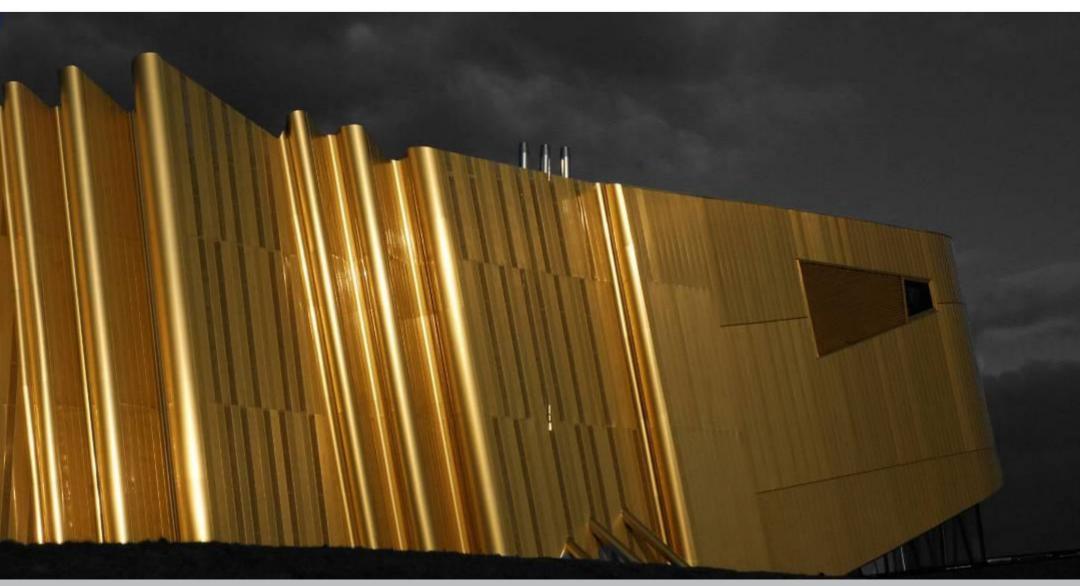




Zenith Scarabee

Riorges, France Alain Sarfari

Gold Brushed





McDonald's

Several locations

Mac Walnut

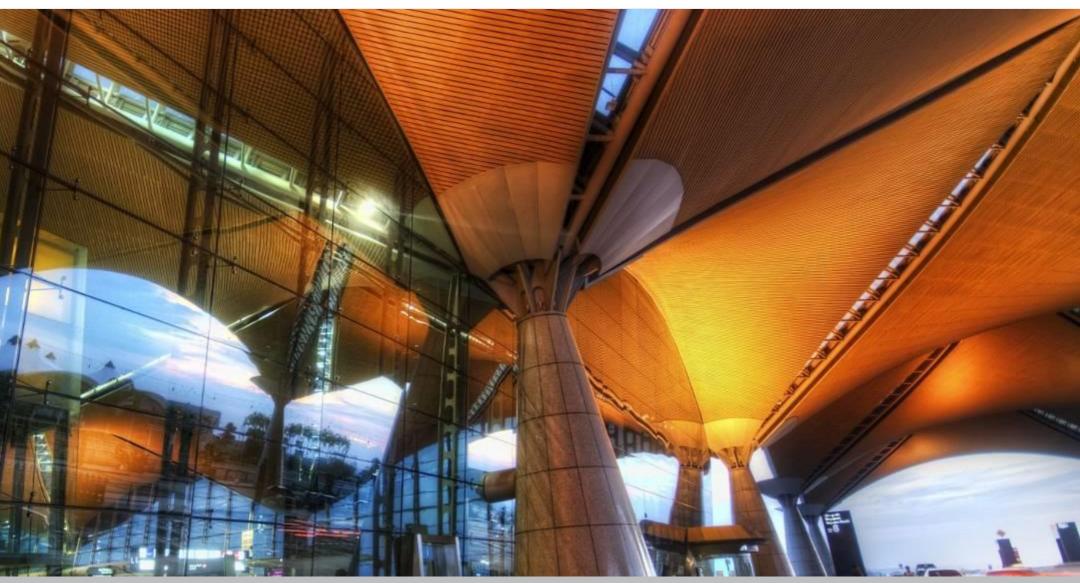




Kuala Lumpur International Airport

Kuala Lumpur, Malaysia Kisho Kurokawa Architects

Wood French Cherry





World Expo Experience Center

Shanghai, China Institute of Architecture Pearl White Expo





Kop van Kessel

Leuven, Belgium SeARCH Architects

Several colours





Ljubljana Sports Hall

Ljubljana, Slovenia Spaga Vuga Architects

Pyrite Gold_Silver





Poppodium de Vorstin

Hilversum, The Netherlands De Architecten Cie

C0 / Silver





King Abdul Aziz International Airport

Jeddah, Saudi Arabia Atkins Global

Canyon Copper





Finishes





Finishes

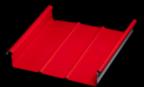




Application

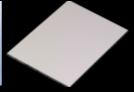
Standing Seam





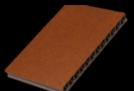
Aluminium Composite Panels





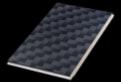
Aluminium Sandwich Panels





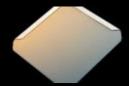
Foam Insulated Panels





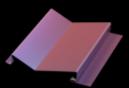
Aluminium Shingles





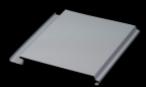
Aluminium Cassettes





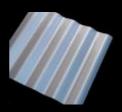
Aluminium Siding Cassettes





Sinusoidal Profiles





Trapezoidal Profiles







Application



Multiple panels, all colour consistant

- One warranty for the total project
- Due to the flexibility of aluminium almost any cladding solution is possible
- Colour advice through the total chain



Quality



Quality on top!

- Lean six sigma
- 5S
- Lean manufacturing program
- Quality assurance ECCA standards
- Online Inspection System (OIS)
- 98,5% quality efficiency



Quality





Quality measurement

- Dry film thickness
- Gloss level
- Colour difference topcoat
- Pencil hardness
- Impact test
- Cupping test
- T-bend test
- Resistance to salt acid spray fog
- Resistance to accelerated weathering
- MEK/ solvent rubbing test
- Scratch resistance
- Chalking
- Abrasion test
- Dirt adhesion



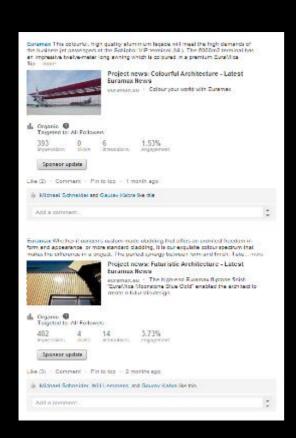
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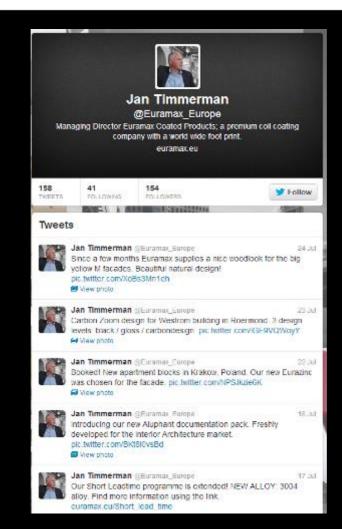














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